

# **FINDINGS FROM DATA GATHERING AND INITIAL OQ INSPECTIONS**

**OQ PUBLIC MEETING**

**SAN ANTONIO, TEXAS**

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# Topics To Be Addressed

- Why We Conducted Data Gathering and Initial Inspections
- What We Learned
  - a. Operator Implementation Issues
  - b. Inspection Protocols
- Expectations of an Inspection by Operators
- Plans For Future Inspections (Approach)

# Purpose of Data Gathering and Initial OQ Inspections

- Better Understanding the Range of Implementation of Operator OQ Programs
- Identifying Key Implementation Issues for Resolution
- Evaluate Effectiveness of Inspection Protocols

# Goals of Data Gathering Visits and Initial OQ Inspections

- Evaluate Practices to Ensure that All Individuals, Including Contractors, are Qualified to Perform Covered Tasks
- Identify Noteworthy Practices
- Involve State Inspectors to Develop Standard Inspection Protocols
- Promote Uniformity of Inspection and Enforcement: Federal and State

# **Findings from Data Gathering Visits**

# Data Gathering Visits – Purpose

- Build and validate protocols for inspection process
- Early identification of implementation issues
  - a. Regional differences
  - b. Differences between types of operators (large/small, gas/liquid)
  - c. Operator understanding of requirements

# Data Gathering Visits - Scope

- 16 Operators
- Across all 5 Federal Regions
- Hazardous Liquid and Natural Gas Operators
- Large and Small LDCs, Interstate and Intrastate Facilities
- From August 14 – October 23, 2002

# Data Gathering Visits - Results

## Re-evaluation Intervals

- Many used 3-year intervals except for welding, fusion
- No performance basis for 3-year intervals, cited OSHA requirements



# Results - continued

## Work Performance History Review (WPHR)

- Limited use by most operators
- Some operators did not use at all for initial evaluation
- One operator evaluated all employees using WPHR – documentation issue

# Results - continued

## Abnormal Operating Conditions (AOCs)

- Many operators defined both generic and task-specific AOCs
- Large variation in number and specificity of AOCs
- Use of training modules by most operators
- One operator relied on familiarity of individuals with tasks to anticipate AOCs with no additional training

# Results - continued

## Direct Observation

- Some operators limited to employees only
- Some operators excluded welding, fusion (which must be performed by qualified individuals)
- Plans re-stated OQ Rule requirements, no guidance developed for task-specific span of control

# Results - continued

## Management of Change (MOC)

- Some operators had detailed and documented methods for MOC
- Some operators had informal approach to MOC

# Results - continued

## Good/Noteworthy Practices

- Training of Evaluators
- AOCs and Covered Tasks Determined Using Subject Matter Experts
- Performance Evaluation Program for Physical Capability
- Criteria for documented performance monitoring methodology was used as basis for 5-year reevaluation interval

# **Findings from Initial Inspections**

# Initial Inspections – Purpose

- Validate protocols developed for inspection process
- Identify additional OQ implementation issues
- Begin inspection process following OQ Rule implementation date of October 28, 2002

# Initial Inspections – Scope

- Three operators to date – two hazardous liquid, one natural gas
- Three Federal regions where headquarters existed
- Used Stage 1 protocols as basis for inspection



# Initial Inspections – Results

## Re-evaluation Intervals

- Variable – one year to five years
- No performance basis for 3-year intervals, cited OSHA requirements
- One operator used 5 years, not to exceed 7 years – no documented basis
- Only one operator considered shorter intervals for complex or infrequently performed tasks

# Results - Continued

## Abnormal Operating Conditions (AOCs)

- Both generic and task specific AOCs defined by all operators
- No formalized and documented methodology to identify new AOCs from “near-misses”

# Results - Continued

## Definition of Operations and Maintenance

- Operators did not consider replacement of out-of-service pipelines as O&M
- OPS differs with operators based on definition of “pipeline facility”
- Potential compliance issue

# Results - Continued

## Knowledge, Skills and Abilities

- Varying levels of knowledge-based and skills evaluations – not consistently applied to all covered task performers
- None of the operators formally evaluated abilities (physical capabilities) to perform tasks

# Results - Continued

## Evaluation Methods

- Insufficient level of detail in evaluation process – questionable qualification
- Some operators evaluate knowledge and skills for employees, accept knowledge-only evaluation for contractors
- Inconsistent methods for qualification between employee groups
- One operator used dated tests as basis for qualification – quasi-WPHR

# Results - Continued

## Criteria, Documentation, Methodology

- Insufficient development of program detail in multiple areas
- Tendency to parrot rule requirements without thinking through implementation

# Results - Continued

## Direct Observation

- Plans re-stated OQ Rule requirements, no guidance developed for task-specific span of control
- All covered tasks could be performed by non-qualified individuals

# Results - Continued

## Covered Task List

- Excavation identified as covered task by one operator, not by others
- Other risk-significant tasks not always considered
- Emergency response tasks not considered



# Results - Continued

## Supervisor Dependence

- Operators place significant responsibilities on front-line supervisors for success of OQ program
- Absence of criteria, documentation and methodologies in programs “set up” supervisors for failure

# Results - Continued

## Good/Noteworthy Practices

- Strong Management of Change processes
- Internal identification of covered tasks and verification against industry lists
- Methodology to identify and communicate “near-misses”
- Work management system with OQ linkage

# Results - Continued

## Inspection Process

- Protocols restructured to focus on verification of rule requirements and provisions established under the verification
- Field verification is critical

# **Perspective on Inspection and Enforcement of OQ Rule**

# Enforcement of the OQ Rule

- As stated, federal and states will vary in enforcement of the rule
- OPS will utilize all methods of enforcement tools to address inadequate plans, records, and compliance of the rule

# Enforcement - Continued

These include:

- Notice of Amendment (NOA)
- Notice of Probable Violation (NOPV)
  1. Proposed Compliance Order (PCO)
  2. Proposed Civil Penalty (PCP)
- Notice of Area of Recommended Improvement (NARI)

# Plans for Future Inspections

- Inspections will resume utilizing revised protocols
- Early Federal focus will be on large operators covering multiple regions

# What to Expect During an Inspection

## Federal/Interstate Operators

- 2 to 5 person team during first year
- Team leader from Region, additional federal inspectors, possible contractor support
- Possible representative from State Program
- Two to three day inspection process –  
Headquarters and field performance verification



# Federal/Interstate (continued)

Pre-Inspection Information Needed by Team  
(Electronic acceptable)

- OQ Plan
- Covered Task List
- AOCs List
- OQ-Related Field Activities During and Following the Inspection
- Contact Person(s)

# Inspection Vehicle – Federal/Interstate

- Eight-Element Program using Protocols Developed specific to Operator Qualification
- Stage 1 OQ Inspections through May 2003
- Stage 2/Comprehensive OQ Inspections are scheduled to begin June 2003

# What to Expect During an Inspection

## State/Intrastate Operators

- 1 to 3 person team, depending on state program
- Possible representative from federal region
- One to three day inspection process –  
Headquarters and field performance verification
- Inspection protocol may differ from Federal

**THE END**